



STRIEBIG STANDARD – the proven universal class

Highlights of the STRIEBIG STANDARD

Experience, ability, precision

It keeps on going and going – in countless companies. Day after day, metre after metre, the STRIEBIG STANDARD saws a wide variety of panel materials. Utmost precision, accurate cuts with perfect edges every time.

Universal class for all applications

Universally applicable for a wide range of panel materials: Whether chipboard, OSB, MDF, acrylic glass, composite or plastic panels, the STRANDARD can be used to precisely cut various materials.



Durability and stability for decades of sizing cuts

Self-supporting, welded and equipped with hardened guides – these have always been the distinguishing features of the STANDARD's saw frame.

This frame, the heart of every STRIEBIG panel saw, has been continuously improved over the years.



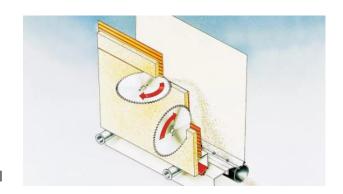


The absolute parallelism between the upper guide rail and the centre and roller support ensures cutting precision for many years.

Clean air in abundance

We are aware of the high susceptibility to dust in many companies.

Therefore, the STANDARD is available in two different TRK versions. With the integrated TRK dust extraction system we achieve dust limits of well below 1 mg/m3 (TRK1). This means that we fall below the valid TRK guideline values by more than 50%.



The proven universal class

The STRIEBIG STANDARD has been setting the standard for vertical sawing in the universal class for many years. Thanks to its flexible use and universal expandability, it is the ideal panel saw for companies of all sizes.

Standard equipment

Comprehensive standard equipment

- Solid, self-supporting, welded, rigid saw frame
- Sturdy, durable saw beam steel construction
- Robust bearing of the motor carriage ensures high cutting precision
- Powerful, high-torque 5.5 kW motor (7.5 HP)
- TRK dust extraction
- Model TRK 1 with automatically yielding wooden support wall
- Model TRK 2 with automatically yielding aluminium slatted frame and plastic supports
- Device for wall mounting
- 17-fold roller support with 3 brake pedals (model 6224)
- Strip cutting gauge for repeat cuts
- Program cam button for recurring dimensions
- Small workpiece support made of aluminium
- Super-silent noise insulation to reduce saw blade noise
- Mechanical motor brake



Technical specifications

| Weight of the saw | approx. 1,100 kg |
|---|-------------------|
| Cutting depth | 80 mm |
| Saw motor power | 5.5 kW (7.5 HP) |
| Saw blade diameter | 300 mm |
| Saw blade bore | 30 mm *1 |
| Emission sound pressure level at the workplace L_{pA} | 79 dB *2 |
| Saw blade speed | 4750 rpm |
| 1 extraction connection | ø 140 mm |
| Compressed air connection | 6-10 bar *3 |
| Wattage | 7.3 kW |
| Mains connection | 3 x 400 V / 50 Hz |

*1 with 2 side holes Ø 9 mm, radius 30 mm \cdot

*2 measurement standards and emission values in accordance with EN 1870-14,

measurement uncertainty allowance K = 4 dB (A).
*3 Compressed air connection only required for pneumatically braked support rollers option (all data refers to STANDARD Type 6224)

Powerful TRK dust extraction significantly below 2 mg/m3. The system used must have an extraction performance of 20 m/s in order to meet the TRK specifications. (Vacuum approx. 1400 Pa. / COMPACT approx. 1470 Pa) at the connector in order to meet the TRK specifications.

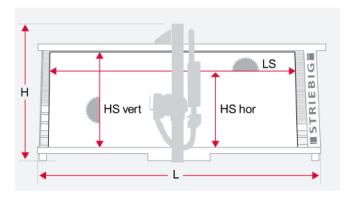
Technical note: Permissible ambient temperature min: + 5 °C / max. + 40 °C

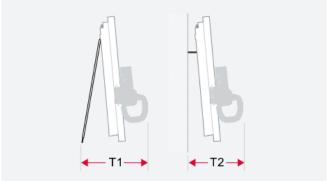
Relative humidity: 19 - 95% without condensation

In case of mains fluctuations greater than \pm 1–10% of the nominal voltage, a voltage stabiliser must be installed at the place of use.

The technical specifications are approximate values.

We reserve the right to make changes due to further developments.





Dimensions in mm

| Туре | Ľ | н | T1 free | T2 Wall |
|------|------|------|------------|------------|
| 6224 | 6535 | 2901 | 1705 | 1340 |
| 6216 | 6535 | 2817 | 1669 | 1333 |
| 6168 | 6535 | 2343 | 1464 | 1219 |
| 5224 | 5535 | 2901 | 1705 | 1340 |
| 5216 | 5535 | 2817 | 1669 | 1333 |
| 5168 | 5535 | 2343 | 1464 | 1219 |
| 4224 | 4535 | 2901 | 1705 | 1340 |
| 4216 | 4535 | 2817 | 1669 | 1333 |
| 4168 | 4535 | 2343 | 1464 | 1219 |

* L = Total length of the machine

Cutting area in mm

| Туре | LS | HS vertical | HS hortzontal |
|------|------|----------------|------------------|
| 6224 | 5300 | 2240 | 2100 |
| 6216 | 5300 | 2160 | 2016 |
| 6168 | 5300 | 1680 | 1540 |
| 5224 | 4300 | 2240 | 2100 |
| 5216 | 4300 | 2160 | 2016 |
| 5168 | 4300 | 1680 | 1540 |
| 4224 | 3300 | 2240 | 2100 |
| 4216 | 3300 | 2160 | 2016 |
| 4168 | 3300 | 1680 | 1540 |